

# **Kwik-Lock**<sup>™</sup>

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## **Installation Instructions**

**Attention Dealers:** Please give this owners manual to the customer when the product is delivered.

Call 800-535-9545 | [www.aeroindustries.com](http://www.aeroindustries.com)

Indianapolis, IN | Omaha, NE | Streetsboro OH

## Installation Directory

Item	Step	Page
Safety Information		3
Warranty Information and Tools Required		4
Front Caps		
Fabric Front Cap: Mark Top Rail for Bow Placement	1a	5
Fabric Front Cap: Install Double Bow Bracket or Heavy Duty Bows	1b	6-7
Aluminum Front Cap: Install Square Nose	1c	8
Aluminum Front Cap: Instal Shaped to Nose (level front)	1d	8
Rear Caps		
Fabric Rear Cap: Install Double Bow Bracket or Heavy Duty Bows	2a	9-10
Aluminum Rear Cap: Install Mounted to Tailgate	2b	11
Aluminum Rear Cap: Install with Fabric Tail	2c	11
Bows		
Marking Bow Location	3a	12
Installing Aluminum Bows	3b	13
Installing Adjustable Steel Bows	3c	13
Installing Heavy Duty Bows	3d	14
Installing Flex Bows	3e	15
Assembly Anchor Pipe and Roll Pipe	4a	16
Position Tarp on Trailer	4b	16
Installing Roll Stops	5	17
Install Latch Plate	6	18
Cut Roll Pipe and Weld Crank Drive	7	19
Install Roll Return	8	20
Secure Rear Tail with Rubber Straps	9	20
Install Crank and Retainers	10	21
How to operate Kwik-Lock		22
How to maintain Kwik-Lock		23

## Important Safety Information

### Explanation of Signal Words

- ▲ **DANGER:** Indicates a hazardous situation which, if not avoided will result in death or serious injury.
- ▲ **WARNING:** Indicates a hazardous situation which, if not avoided could result in death or serious injury.
- ▲ **CAUTION:** Indicates a hazardous situation which, if not avoided could result in minor or moderate injury.

### General Safety Messages

- ▲ **WARNING:** Read this entire manual before installing and operating this product. Read all safety messages before installing and operating.
- ▲ **WARNING:** Be sure that your working platform is secure as you work on the truck. Use OSHA approved ladders or scaffolding to work above ground level.
- ▲ **WARNING:** Always wear safety glasses during installation and operation.
- ▲ **CAUTION:** Keep all clothing clear of moving parts.
- ▲ **CAUTION:** Keep everyone clear of the area.
- ▲ **WARNING:** Always check for overhead obstructions before opening and closing. Do not operate under low hung power lines.

### Safety Messages related to Kwik-Lock™

- ▲ **WARNING:** DO NOT attempt any repairs without properly releasing spring tension.
- ▲ **WARNING:** Swing arms are under extreme spring tension, always support the swing arm when not attached to the roll pipe.
- ▲ **WARNING:** DO NOT unlock the roll stops before releasing the spring tension on the Power-Lock system. Unlocking the roll stops can cause a rapid release of spring tension or injury could occur.

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▲ **IMPORTANT:** *Contains information critical to installation, operation, or warranty policy.*

**NOTICE:** *Risk of product or vehicle being damaged.*

**NOTE:** *Contains information critical to the installation or operation of this product.*

▲ **IMPORTANT:** This tarp system must have arched bows to support the tarp fabric when closed. As such, When not in use, the tarp should be fully opened to prevent moisture from collecting on the tarp surface. Failure to open tarp could cause damage to the tarp system and will not be covered by warranty.

This manual explains how to install and maintain a Kwik-Lock™ Roll Tarp system.

**Aero Warranty**

Aero Products come with a one year warranty on all parts. It's another example of our ongoing commitment to customer satisfaction and quality.

**Customer:** If you have any concerns or questions prior to the installation of this product, please call our Customer Service at 1-800-535-9545.

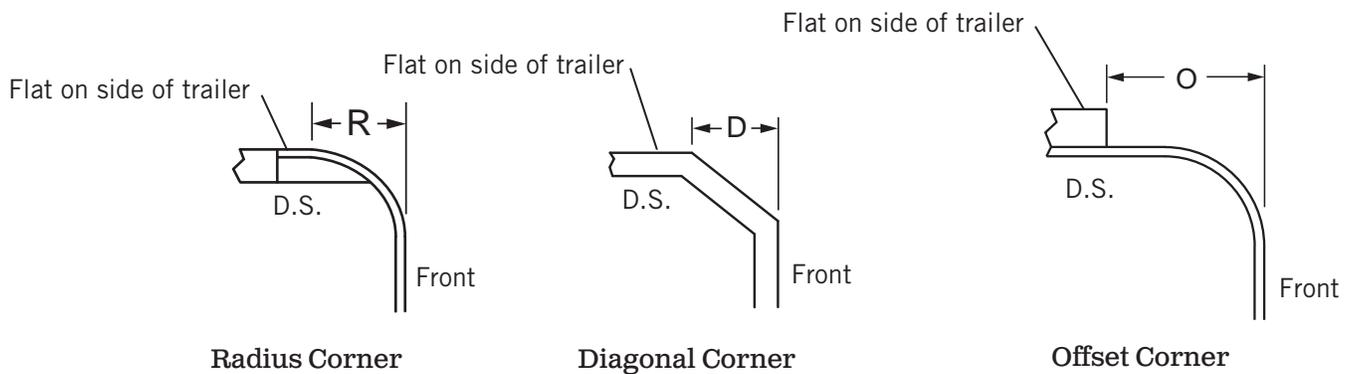
**Tools Required for Installation**

Marker or Felt Pen	Sockets: 5/16", 7/16", 9/16"
Tape Measure	Open End or Box Wrenches: 5/16", 7/16", 9/16"
Protractor	Torx T40
Black Electrical Tape	Hex Key: 5/16"
Awl	Phillips: #3
Hammer	Electric or Air Drill
Saw	Welder
Hack Saw	
Drill Bits: 9/32", 11/32"	

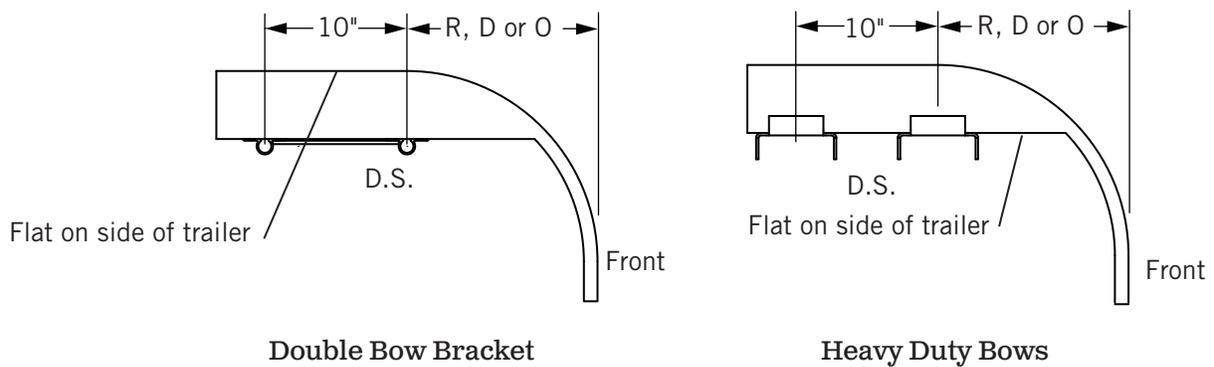
**Step 1a**

Fabric Front Cap: Mark Top Rail for Bow Placement

1) **Figure 1 & 2.** Mark and locate bow bracket position on the top rail where the flat on side of trailer starts. Also mark 10" from that mark for heavy duty bows. The dimension of the **Radius**, **Diagonal**, or **Offset**.



**Figure 1**



**Figure 2**

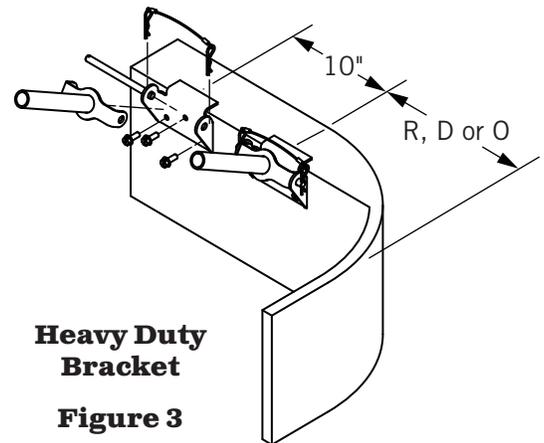
## Step 1b

### Fabric Front Cap: Install Double Bow Bracket or Heavy Duty Bows

Index	Description	Qty
1	Fabric Front Cap	1
2	Heavy Duty Bracket	4
2A	Double Bow or Double Bow W/Insert	2
3	Bows	2
4	3/8 x 1 Type F HWH	24
5	5/16 x 1-1/2 Type F Torx	15
6	Aluminum Flat Bar 1/8" x 1"	12 ft
7	Bow Tie Bar	1

### Install Heavy Duty Bracket

**Figure 3.** Position heavy duty brackets centered on marks on top rail. Attach with 3/8 x 1 type F HWH bolts.



### Install Double Bow Bracket



**Double Bow Bracket  
No Insert**



**Double Bow Bracket  
W/Insert**

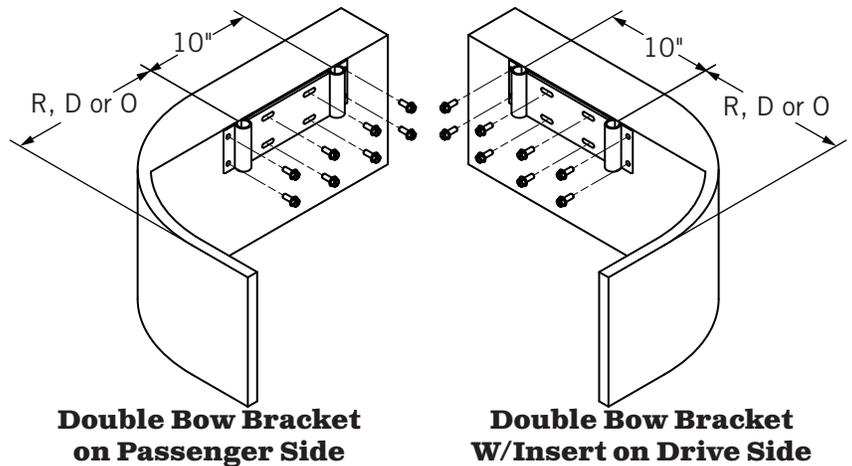
**1) Figure 3.** Clamp first pocket of double bow bracket centered on mark on top rail.

**2) Figure 4.** Position bracket as shown to reduce tarp wear.

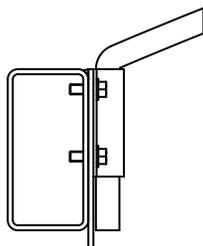
**Note:** Put the bolts in the center of the slots incase pocket needs to be adjusted.

**3a) Figure 3.** Attach with 3/8 x 1 type F HWH bolts.

**3b) Figure 5.** Attach with 3/8 x 2-1/2 carriage bolts.



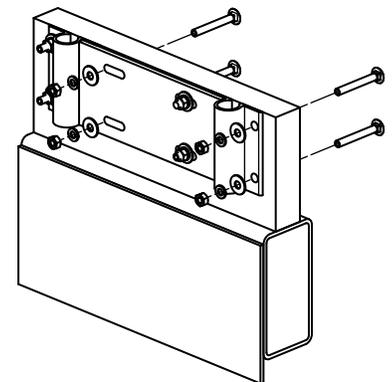
### Install Double Bow Bracket to Sideboards



**Figure 4**

#### Hardware to Mount to Sideboards

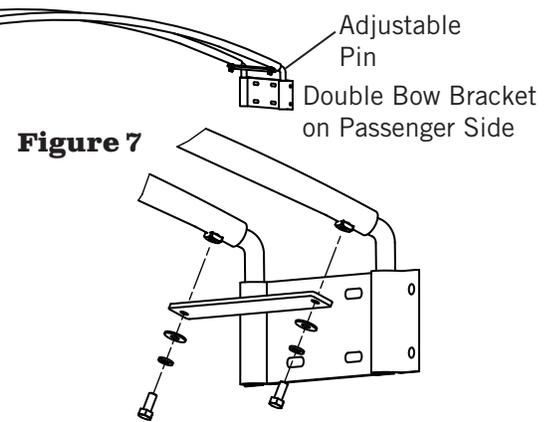
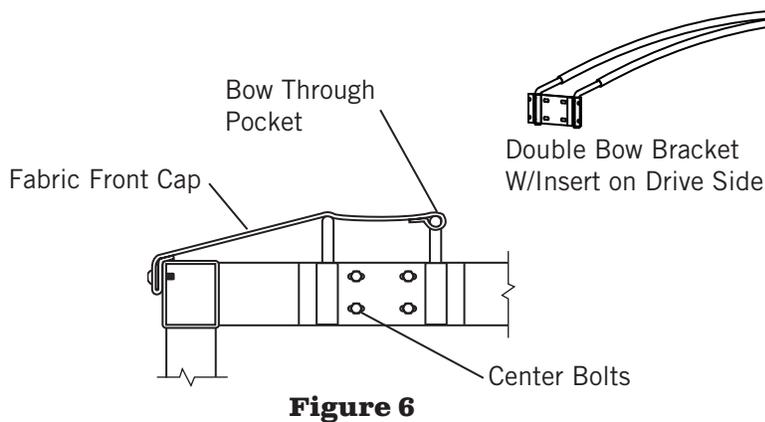
Index	Description	Qty
7	5/16 X 2-1/2 CARRIAGE BOLT	16
8	5/16 FLAT WASHER	16
9	5/16 LOCK WASHER	16
10	5/16 HEX NUT	16



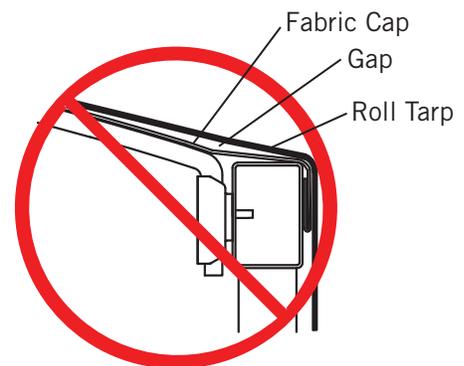
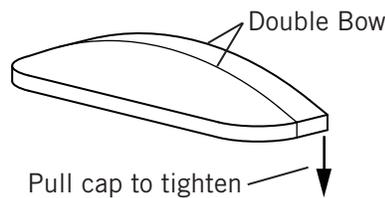
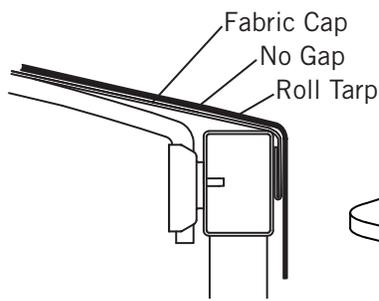
**Figure 5**

**Installation Instructions**

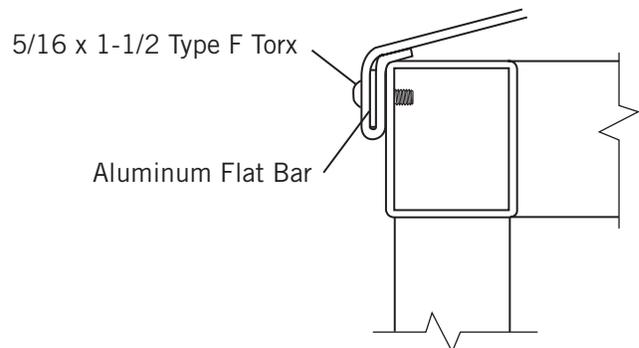
- 5) **Figure 6.** Feed bow through pocket of fabric cap and install on trailer. On adjustable bows remove bolt and pin. Orient the bow so the end with the removable pin is on the passenger side.
- 6) Install heavy duty bows per STEP 3d.
- 6a) **Figure 7.** Adjustable bows are tied together with the Bow Tie Bracket, flat washers, lock washers, and bolts removed in earlier step.
- 7) **Figure 8.** Pull cap tight over top rail.
- 8) **Figure 9.** Drill holes evenly spaced through aluminum flat bar and attach with 5/16 x 1-1/2 Type F Torx.



**⚠ IMPORTANT:** If the cap is not pulled tight, a gap with the roll tarp will allow wind to get under neath and cause wear.



**Figure 8**



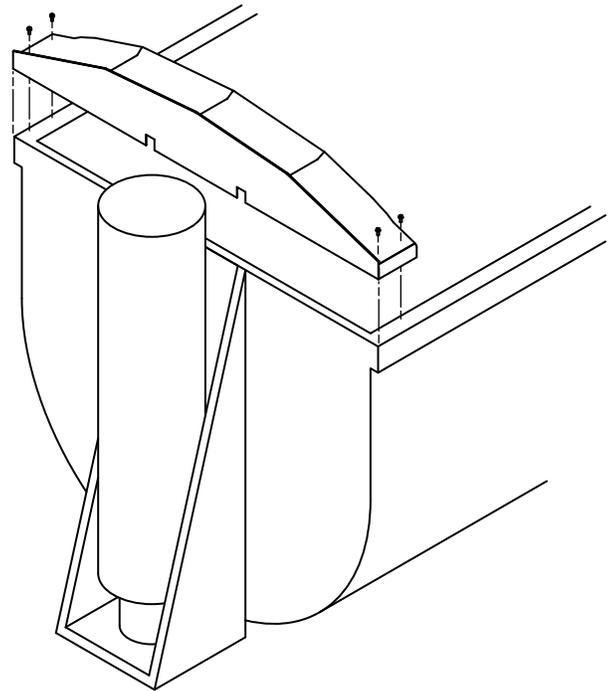
**Figure 9**

## Step 1c

### Aluminum Front Cap: Install Square Nose

Index	Description	Qty
1	Front Cap Square Aluminum	1
2	3/8 x 1 Type F HWH	4

- Figure 10.** Measure and make any cut-outs and place cap on trailer.
- Attach with 3/8 x 1 Type F HWH Bolts through trough into top rail.



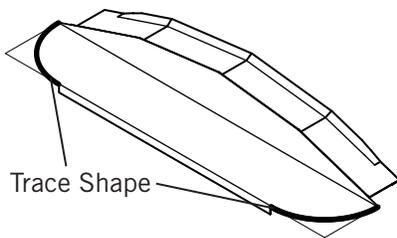
**Figure 10**

## Step 1d

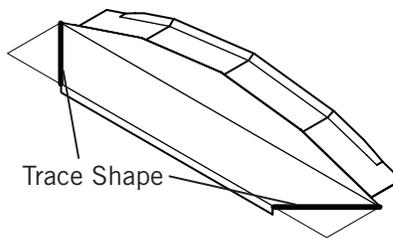
### Aluminum Front Cap: Install Shaped to Nose

Index	Description	Qty
1	Front Cap Aluminum	1
2	Aluminum Strip 1/8 x 3	2
3	3/8 x 1 Type F HWH	4

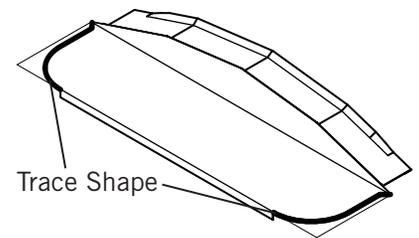
- Place cap on front of trailer, center and push lip up against the trailer.
- Figure 11.** Trace the corner shape of nose onto front cap and cut-out shape



**Radius Corner**



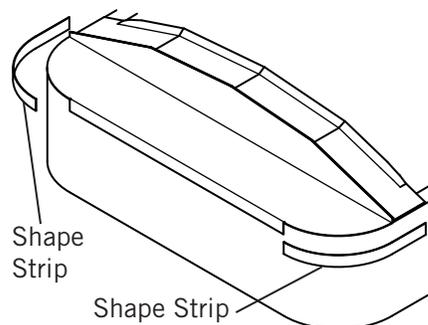
**Diagonal Corner**



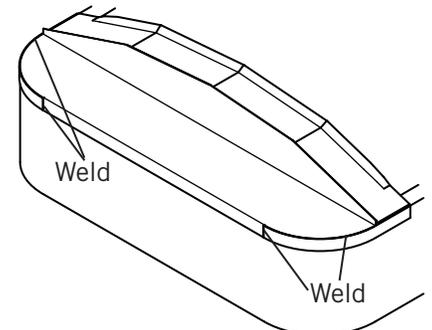
**Offset Corner**

**Figure 11**

- Figure 12.** Attach with 3/8 x 1 Type F HWH Bolts through trough into top rail.
- Figure 12.** Shape the aluminum strip around the corner of the trailer, mark and cut to length for both sides.
- Figure 13.** Weld both pieces to the front cap.



**Figure 12**



**Figure 13**

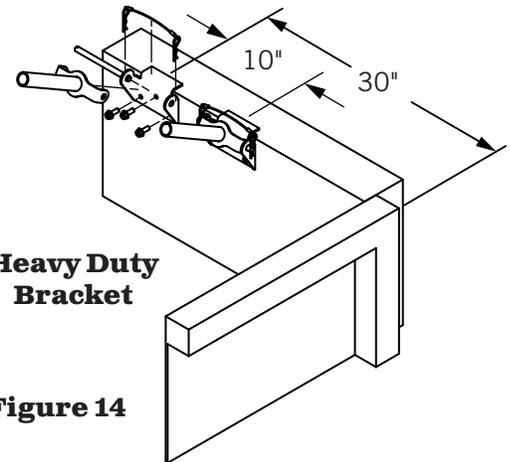
## Step 2a

### Fabric Rear Cap: Install Double Bow Bracket or Heavy Duty Bows

Index	Description	Qty
1	Fabric Rear Cap	1
2	Heavy Duty Bracket	4
2A	Double Bow or Double Bow W/Insert	2
3	Bows	2
4	3/8 x 1 Type F HWH	16
5	Bow Tie Bar	1

### Install Heavy Duty Bracket

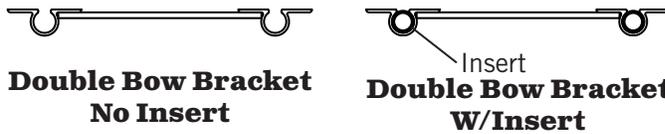
**Figure 14.** Position heavy duty brackets centered on marks on top rail. Attach with 3/8 x 1 type F HWH bolts.



**Heavy Duty Bracket**

**Figure 14**

### Install Double Bow Bracket



**Double Bow Bracket No Insert**

**Double Bow Bracket W/Insert**

**1) Figure 14.** Measure and mark 30" from the outside of the tailgate and 10" towards the rear from the previous mark.

**2) Figure 14.** Clamp first pocket of double bow bracket centered on mark on top rail.

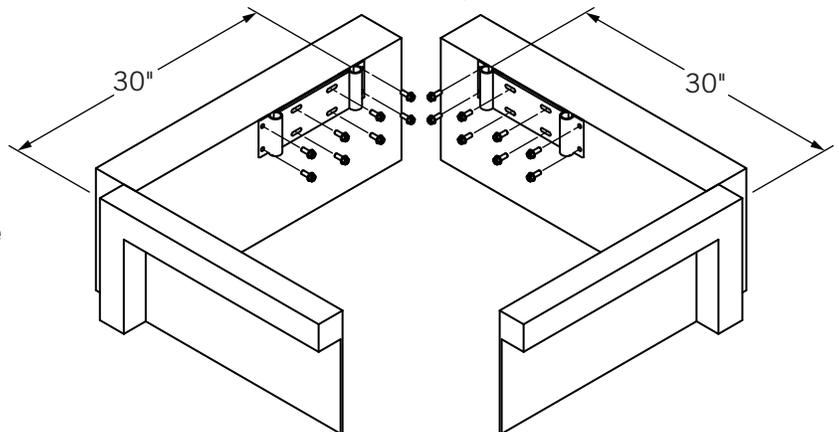
**3) Figure 15.** Position bracket and bow as shown to reduce tarp wear.

**Note:** Put the bolts in the center of the slots incase pocket needs to be adjusted.

**4a) Figure 14.** Attach with 3/8 x 1 type F HWH bolts.

**4b) Figure 16.** Attach with 3/8 x 2-1/2 carriage bolts.

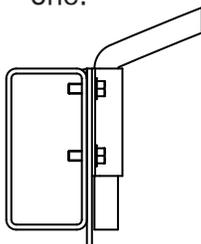
**Note:** There may be up to 3 different widths of aluminum bows, make sure you have the right one.



**Double Bow Bracket W/Insert on Drive Side**

**Double Bow Bracket on Passenger Side**

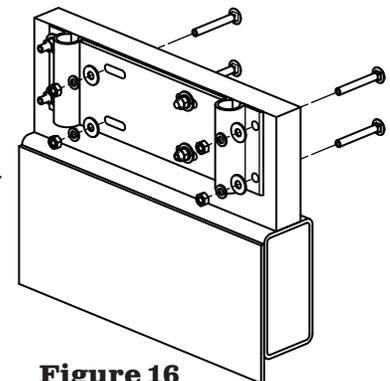
### Install Double Bow Bracket to Sideboards



**Figure 15**

#### Hardware to Mount to Sideboards

Index	Description	Qty
7	5/16 X 2-1/2 CARRIAGE BOLT	16
8	5/16 FLAT WASHER	16
9	5/16 LOCK WASHER	16
10	5/16 HEX NUT	16



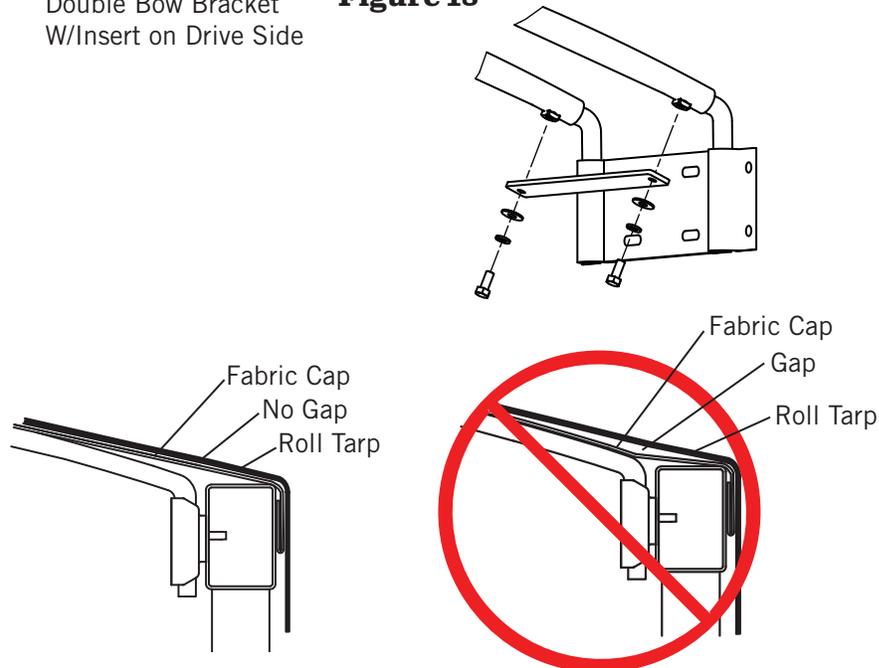
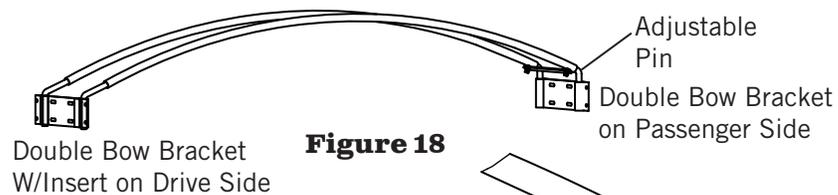
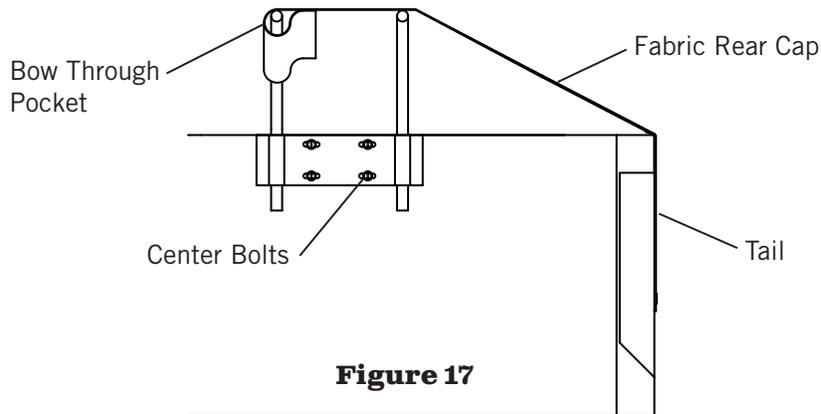
**Figure 16**

**5) Figure 17.** Feed bow through pocket of fabric cap and install on trailer. On adjustable bows remove bolt and pin. Orient the bow so the end with the removable pin is on the passenger side.

**6)** Install heavy duty bows per STEP 3d.

**6a) Figure 18.** Adjustable bows are tied together with the Bow Tie Bracket, flat washers, lock washers, and bolts removed in earlier step.

**7) Figure 19.** Pull cap tight when securing with Latch Plate or Roll Stop.

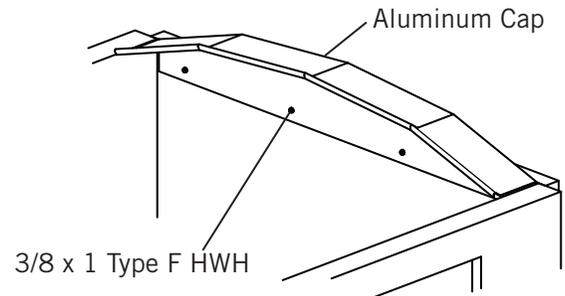


## Step 2b

### Aluminum Rear Cap: Install Mounted to Tailgate

Index	Description	Qty
1	Rear Cap Aluminum Tailgate	1
2	3/8 x 1 Type F HWH	4

- 1) Figure 20.** Position aluminum rear cap centered on inside of tailgate with the bottom of the trough even with the side walls.
- 2)** Drill pilot holes and secure with 3/8 x 1 Type F HWH bolts.



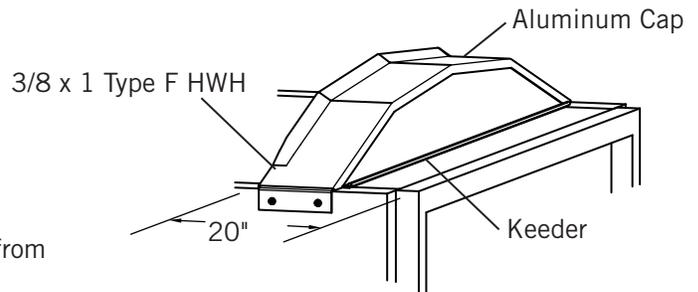
**Figure 20**

## Step 2c

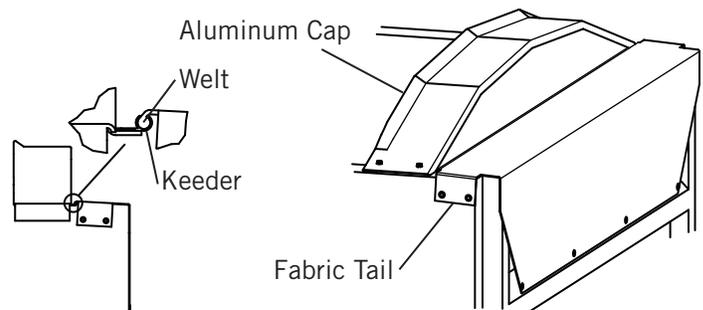
### Aluminum Rear Cap: Install with Fabric Tail

Index	Description	Qty
1	Rear Cap Aluminum with Tail	1
2	Fabric Rear Tail for Aluminum Cap	1
3	3/8 x 1 Type F HWH	4

- 1) Figure 21.** Position aluminum rear cap on top rail centered on width, locate the front edge of cap 20" from outside of tailgate.
- 2)** Drill pilot holes and secure with 3/8 x 1 Type F HWH bolts.
- 3) Figure 22.** Insert welt on tail into Keder on back of cap and center on width. Use light oil to slide welt in keder.
- 4)** Secure tail with rubber straps. See STEP 9 on installing J-hooks for straps.



**Figure 21**



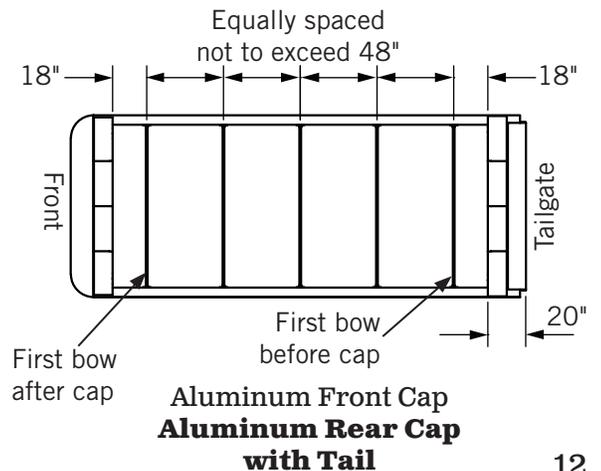
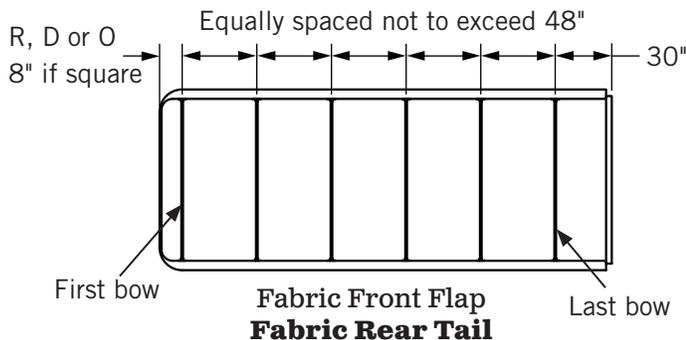
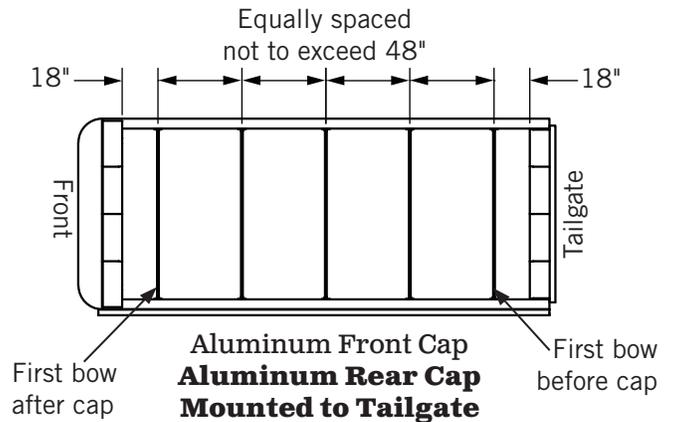
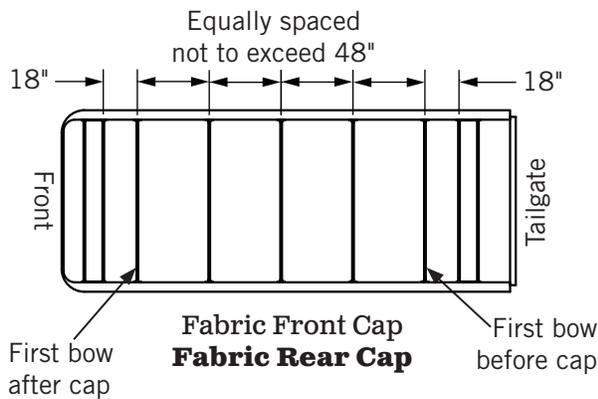
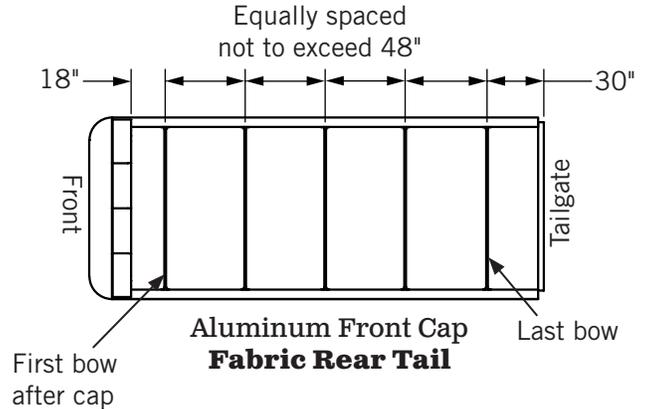
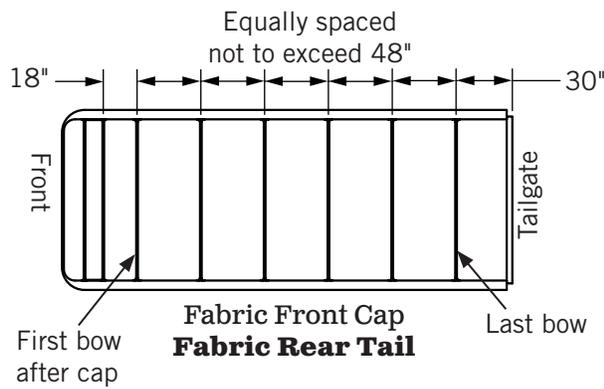
**Figure 22**

### Step 3a

#### Marking Bow Location

1) Mark top rail according to what caps are on the trailer.

**⚠ IMPORTANT: DO NOT exceed 48" spacing for bow centers. This will void the warranty.**



## Step 3b

### Installing Aluminum Bows

**1) Figure 23.** Align aluminum pocket with mark on top rail and flush with top of rail.

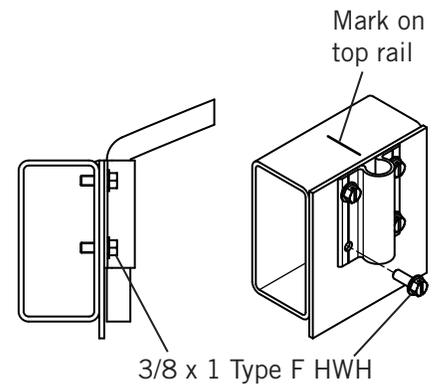
WELD

**2A)** Weld down each side of pocket.

BOLT

**2B)** Drill a pilot hole and attach with 3/8 x 1 type F HWH bolts.

**3) Figure 23.** Insert bow into pockets.



**Figure 23**



**Figure 24**

## Step 3c

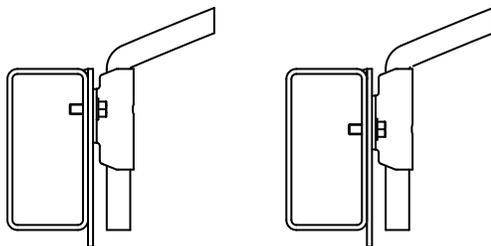
### Installing Adjustable Steel Bows

**1) Figures 24 & 25.** Align steel pocket with mark on top rail and adjust height so bend in bow is even with the top rail.

**2a) Figure 26.** Drill a pilot hole and attach with 3/8 x 1 type F HWH bolts.

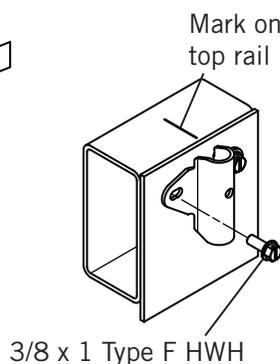
**2b) Figure 27.** Drill a pilot hole and attach with 3/8 x 1 type F HWH bolts.

**3) Figure 28.** Loosen set screw on bow. Insert bow into pockets into one pocket and adjust width and insert in other pocket and tighten set screw.

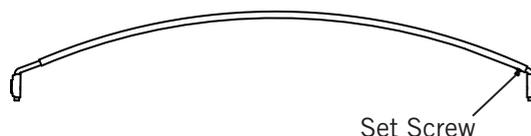


Bracket can be positioned high or low

**Figure 25**



**Figure 26**

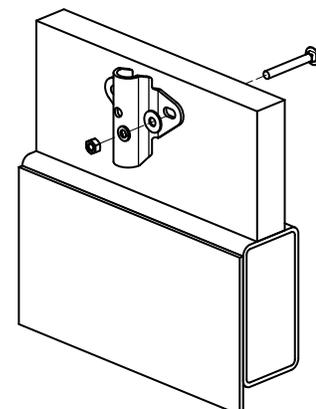


**Figure 28**

### Install Bow Bracket to Sideboards

#### Hardware to Mount to Sideboards

Index	Description	Qty
1	5/16 X 2-1/2 CARRIAGE BOLT	8
2	5/16 FLAT WASHER	8
3	5/16 LOCK WASHER	8
4	5/16 HEX NUT	8

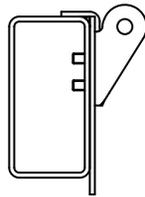


**Figure 27**

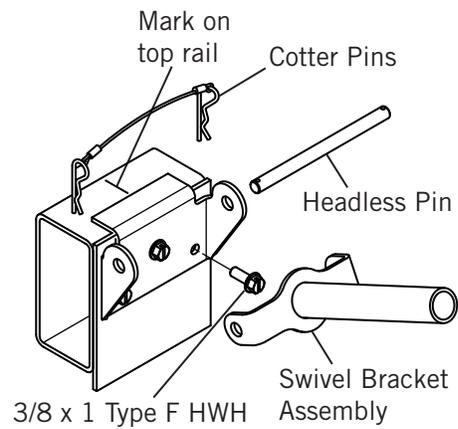
## Step 3d

### Installing Heavy Duty Bows

- 1) **Figures 29 & 30.** Align bracket with mark on top rail and place on top of rail.
- 2) **Figure 30.** Drill a pilot hole and attach with 3/8 x 1 type F HWH bolts. Repeat for opposite side.
- 3) **Figure 30.** Attach swivel bracket assembly to base with headless pin and cotter pins.
- 4) On opposite side attach heavy duty bow assembly with headless pin and cotter pin.

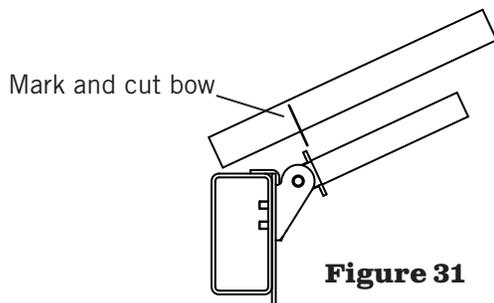


**Figure 29**



**Figure 30**

- 5) **Figure 31.** Mark heavy duty bow assembly, disassemble, and cut to length.
- 6) **Figure 32.** Reassemble with swivel bracket assembly inserted into the heavy duty bow assembly.



**Figure 31**



**Figure 32**

### Step 3e

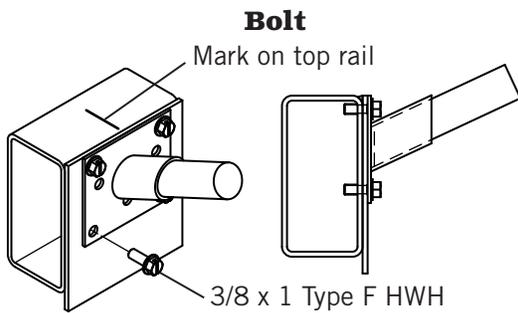
#### Installing Flex Bows

##### BOLT

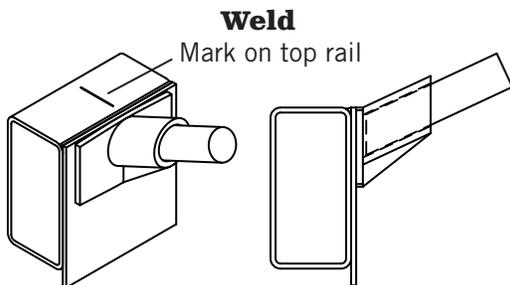
**1A) Figures 33.** Align pocket with marked bow location and flush with top of rail. Drill a pilot hole and attach with 3/8 x 1 type F HWH bolts.

##### WELD

**1B) Figure 33 & 34.** Align pocket with marked bow location and flush with top of rail. Weld all around pocket.

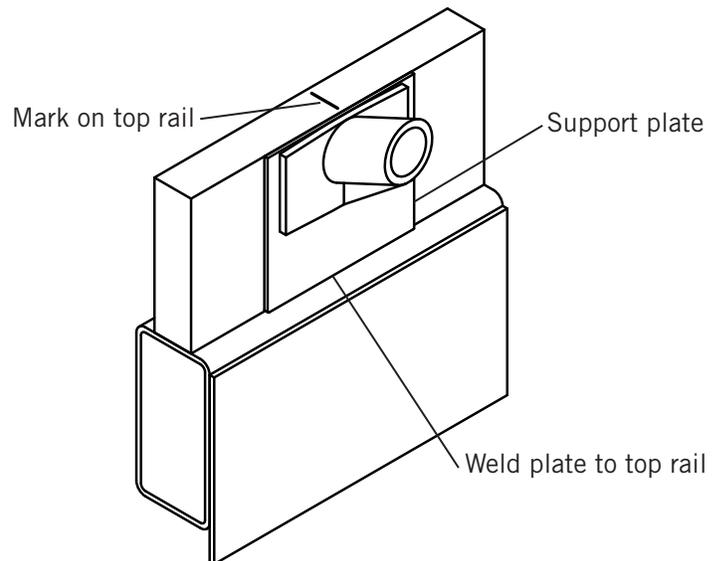


**Figure 33**



**Figure 34**

**Figure 35.** For sideboard installation weld a plate to weld or bolt the pocket to.

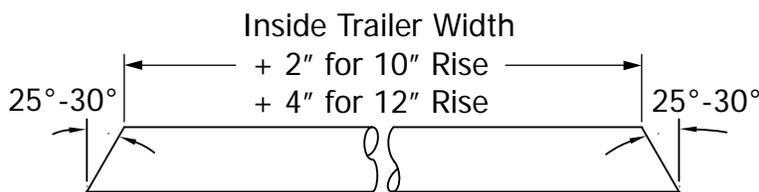


**Figure 35**

**▲ IMPORTANT:** The ends of the bow must be cut to the proper angle or the warranty is void. The flex bow has a pre-set arch or spline, make sure the arch is up when cutting the ends.

**3) Figure 36.** Cut both ends of the flex bow at 25°-30° angle and 2" longer than the inside width of the trailer.

**4) Figure 37.** Insert bow into pockets.



**Figure 36**



**Figure 37**

## Step 4a

### Assemble Anchor Pipe and Roll Pipe

1) See Figures 38 & 39. Attach lengths of anchor pipe and roll pipe and weld together.

2) See Figure 40. Cut the anchor pipe flush with the ends of the pocket on the tarp.

3) Place rubber cups on ends of anchor pipe.

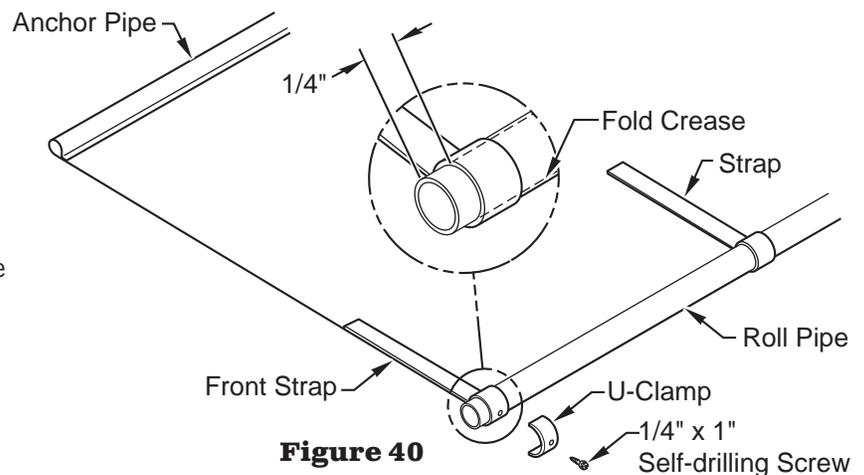
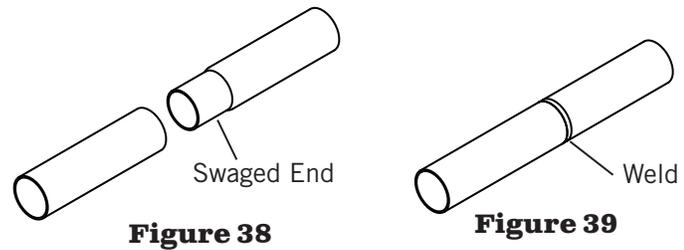
4) See Figure 40 Slide the anchor pipe into the tarp pocket and secure with #14 x 1 PPH self drilling screw at each end.

**NOTE:** If installing a Power-Lock system go to STEP 11 on cutting the roll pipe.

5) See Figure 40. Slide the roll pipe into the other pocket and leaving 1/4" sticking out at the FRONT of the tarp.

6) See Figure 40. At each strap secure tarp to roll pipe with U-clamp and #14 x 1 PPH self drilling screw.

**NOTE:** Do not cut the roll pipe at the REAR of the tarp, that will be done later.



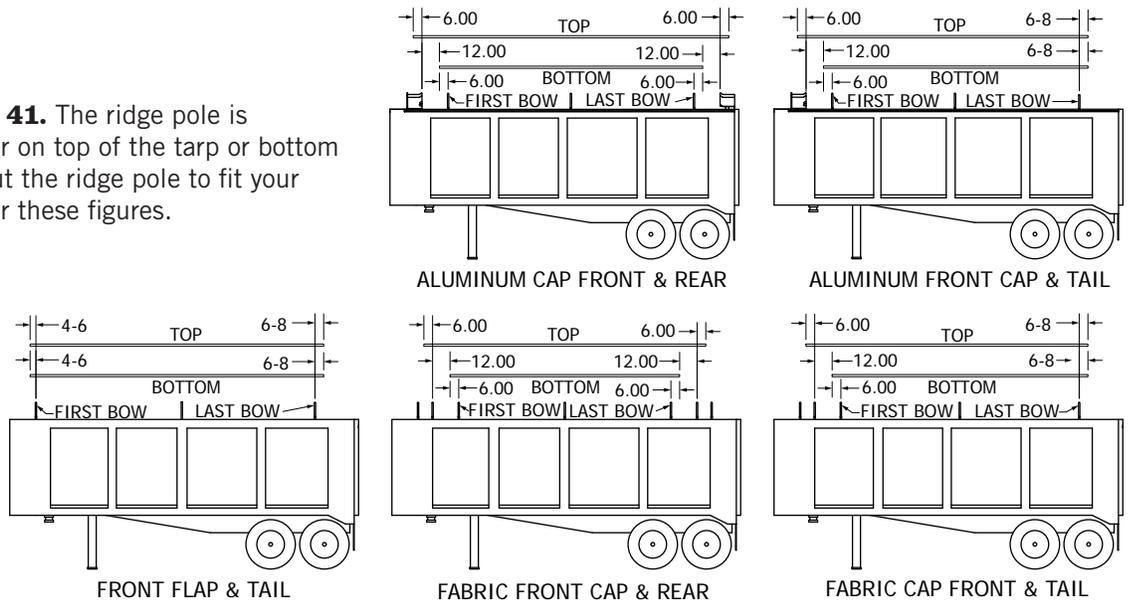
**NOTE:** U-clamps can be attached after tarp is positioned on trailer.

## Step 4b

### Install Ridge Pole (Optional)

1) Figures 38 & 39. Assemble the ridge pole if necessary and weld at seam and grind smooth

**2) See Figure 41.** The ridge pole is installed either on top of the tarp or bottom of the tarp. Cut the ridge pole to fit your installation per these figures.

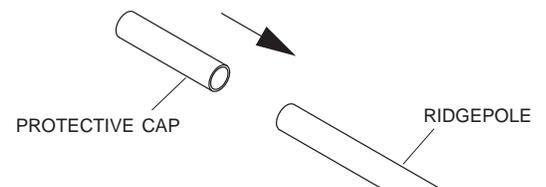


**Figure 41**

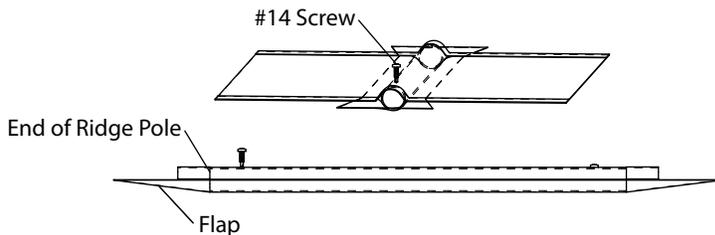
**3) See Figure 42.** Place rubber cups on ends of ridge pole.

**4) See Figure 43.** Slide the ridge pole into the tarp pocket and secure with #14 x 1 PPH self drilling screw.

**6) See Figure 43.** Fold flaps around end of ridge pole when provided.



**Figure 42**



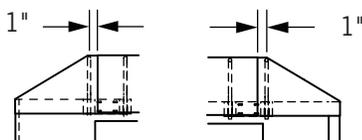
**Figure 43**

## Step 4c

### Position Tarp on Trailer

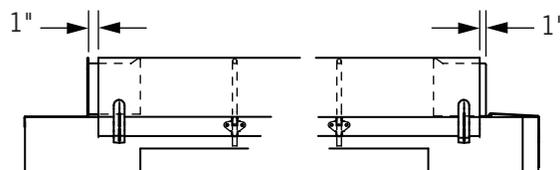
**1) Figures 44 & 45.** Roll the tarp onto the roll pipe and place on the trailer. Position the tarp front to back accordingly.

Tarp Position Fabric Caps



**Figure 44**

Tarp Position Aluminum Caps

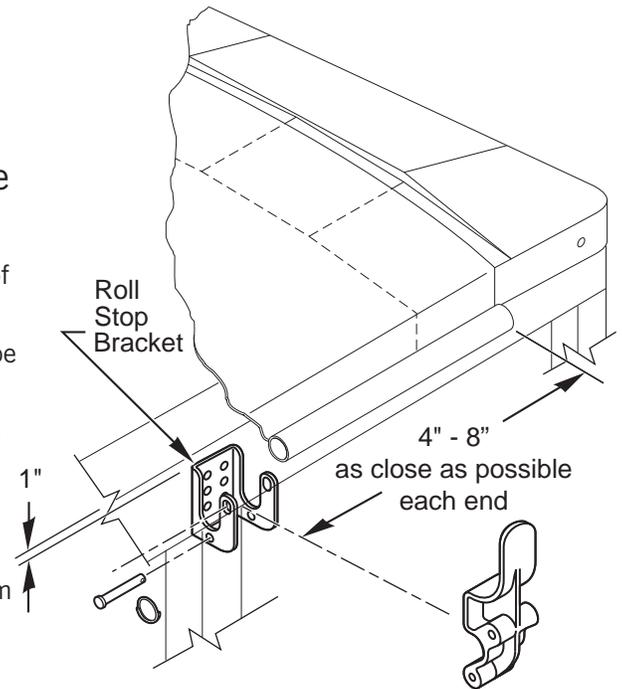


**Figure 45**

## Step 5

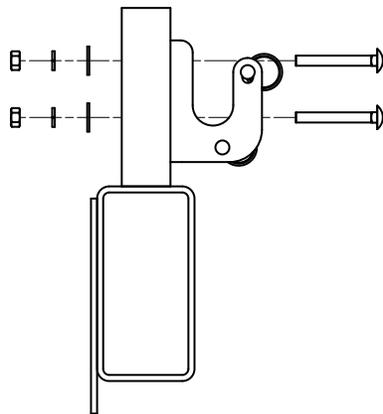
### Installing Roll Stops and Secure Anchor Pipe

- 1) Place tarp on trailer body and center on caps.
- 2) **Figure 46.** Locate first roll stop bracket 4"-8" from end of anchor pipe and 1" down from top rail.
- 3a) **Figure 46.** Drill a pilot hole and attach with 3/8 x 1 type F HWH bolts.
- 3b) **Figures 47 & 48.** Drill a pilot hole and attach with 3/8 x 2-1/2 carriage bolts.
- 4) Locate last roll stop bracket 4"-8" from end of anchor pipe or as close as possible and 1" down from top rail.
- 5) Evenly space roll stop brackets along top rail with maximum of 96" apart.
- 6) Place anchor pipe into roll stop and assemble roll stop.



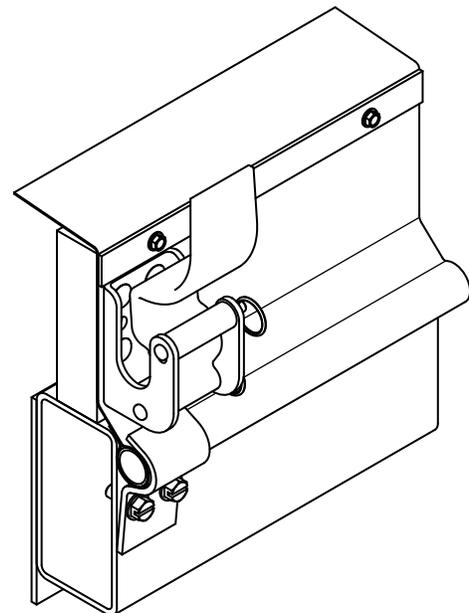
**Figure 46**

### Install Anchor Pipe & Roll Stops to Sideboards



**Figure 47**

### Install Anchor Pipe to Top Rail & Roll Stops to Sideboards



**Figure 48**

#### Hardware to Mount to Sideboards

Index	Description
1	5/16 X 2-1/2 CARRIAGE BOLT
2	5/16 FLAT WASHER
3	5/16 LOCK WASHER
4	5/16 HEX NUT
5	1/8" x 1" x 12' FLAT ALUMINUM
6	SCREW #14 X 1 HWH AB ZINC
7	CLAMP, ANCHOR PIPE
8	3/8 X 1 TYPE F HWH BOLT

## Step 6

### Install Latch Plate

**NOTE:** Check to ensure the roll tube will have a clear path past the tailgate. Shim latch plate if needed.

**1) Figures 49 & 50.** Locate the latch plate 3" forward of the front edge of the tarp and 1"-5" below the top rail or as high as possible.

**NOTE:** Front edge of latch plate can be cut at a 45° angle when beyond the flat of the side wall.

**2) Figure 51.** Drill a pilot hole 2"-4" in from each end and every 24" in each section.

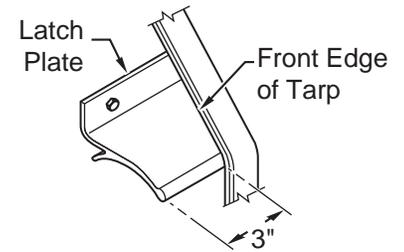
**NOTE:** First hole may need to be farther back where the flat side wall starts.

**3a) Figure 50.** Attach with 3/8 x 1 type F HWH bolts.

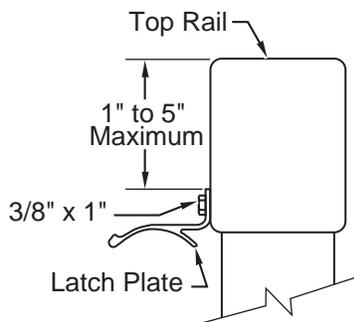
**3b) Figure 52.** Attach with 3/8 x 2-1/2 carriage bolts.

**NOTE:** Rear edge of latch plate may need to be cut at a 45° angle as to not interfere with the swing gate.

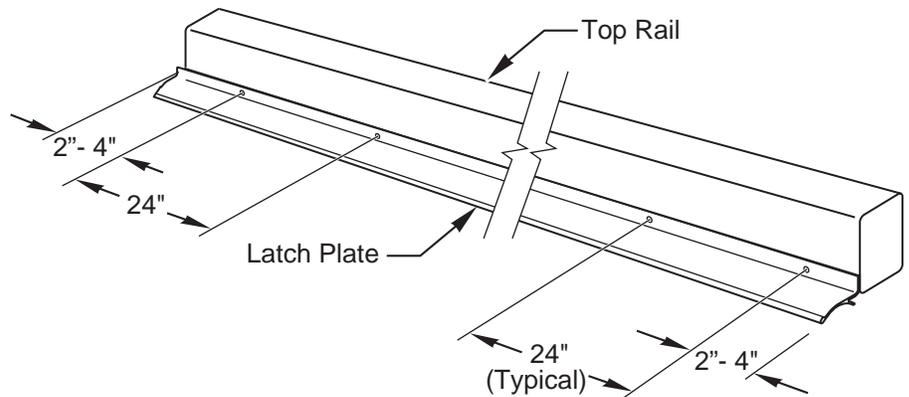
**4)** Cut the last section so it goes back as far as possible.



**Figure 49**

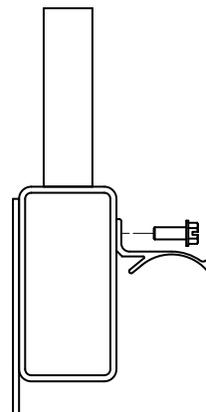


**Figure 50**



**Figure 51**

### Install Latch Plate with Sideboards



**Figure 52**

## Step 7

### Cut Roll Pipe and Weld Crank Drive

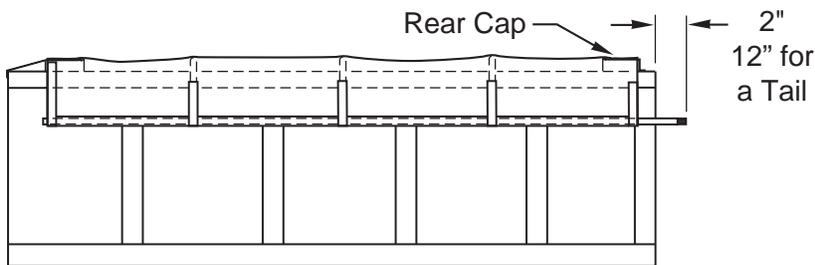
**NOTE:** Length of roll pipe is subject to tarp with tail and obstructions attached to tailgate and may need to be longer than noted here.

**NOTE:** If installing a Power-Lock system go to STEP 11 on cutting the roll pipe.

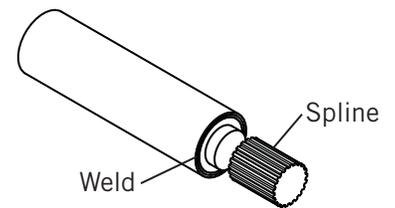
**1a) Figure 53.** A tarp with a rear cap, the roll pipe should be 5"-7" past tailgate. Mark and cut roll pipe.

**1b)** A tarp with a tail the roll pipe should be 12"-15" past tailgate. Mark and cut roll pipe.

**2) Figure 54.** Insert the spline drive (Kwik Lock) or gudgeon (Classic Roll Tarp) and weld in place.



**Figure 53**

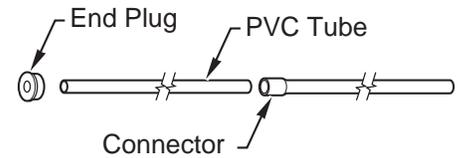


**Figure 54**

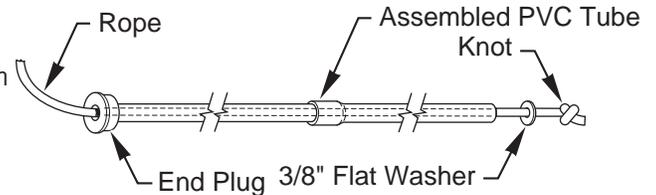
## Step 8

### Install Roll Return

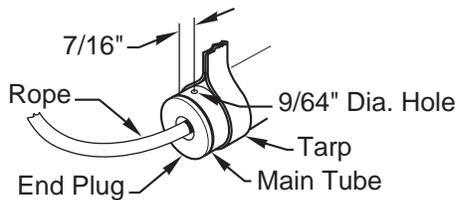
- 1) **Figure 55.** Assemble PVC tube, connector, and end plug.
- 2) **Figure 56.** Insert stretch rope through PVC tube and 3/8" washer and tie a knot.
- 3) **Figure 57 & 58.** Insert roll return assembly into front end of roll pipe. Drill 9/64" diameter hole and secure with 3/16 self-tapping screw.
- 4) **Figure 59.** Drill 13/32" diameter hole 1-1/2" from the front of the latch plate.
- 5) **Figure 60.** Insert eye bolt and secure with nut. Thread stretch rope through eye bolt until the roll just starts to lift up.
- 6) Test rolling tarp to ensure that it rolls uniformly. Cut off excess stretch rope and melt the cut end to prevent fraying.



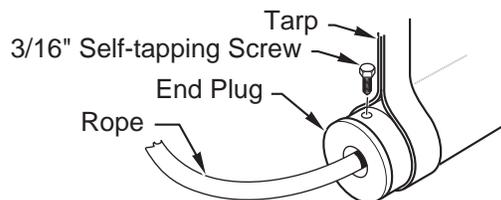
**Figure 55**



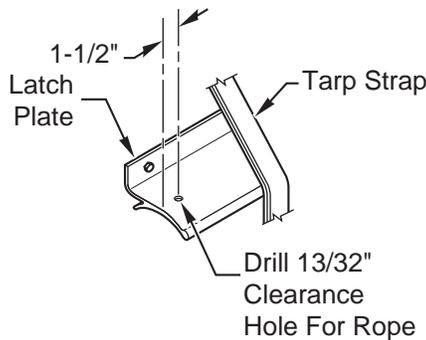
**Figure 56**



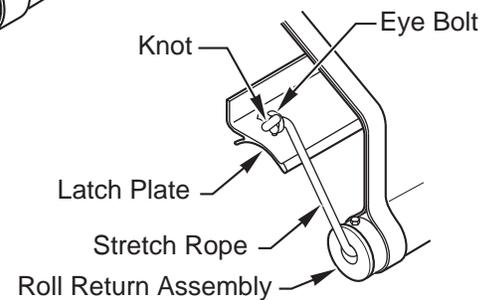
**Figure 57**



**Figure 58**



**Figure 59**

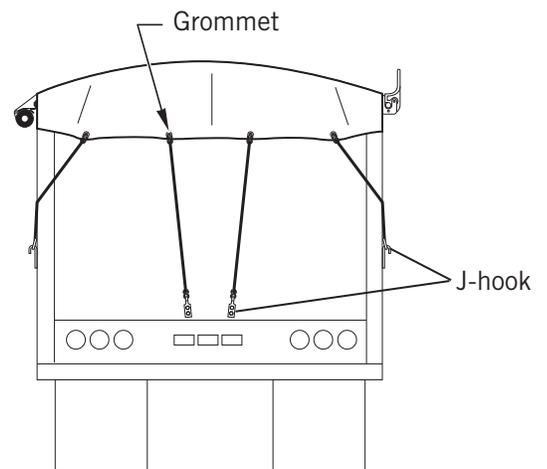


**Figure 60**

## Step 9

### Secure Rear Tail with Rubber Straps

- 1) **Figure 60.** Attach rubber straps to grommets in tarp.
- 2) **Figure 60.** Stretch rubber strap and locate placement of J-hook.
- 3) Drill pilot holes and attach with 14 x 1 TEK screw.



**Figure 61**

## Step 10

### Install Crank and Retainers

1) **Figure 62.** Remove the wire lock pin, insert the crank onto the spline, reinsert the wire lock pin.

**NOTE:** Crank may need to be repositioned to tighten tarp fold against side of trailer.

**NOTE:** **Figure 62.** Crank length may need to be adjusted due to trailer height.

2) **Figure 63.** Roll tarp up under the latch plate and fold to side of trailer.

**NOTE:** Move lock tube so handle section can bend.

3) **Figures 63 & 64.** Find and mark a location to mount the crank retainer to support the upper section

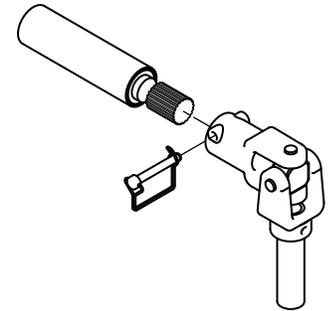
4) **Figure 63.** Drill pilot holes and attach with 3/8 x 1 type F HWH bolt.

5) **Figures 63 & 64.** Fold handle section and find a location to mount the crank retainer.

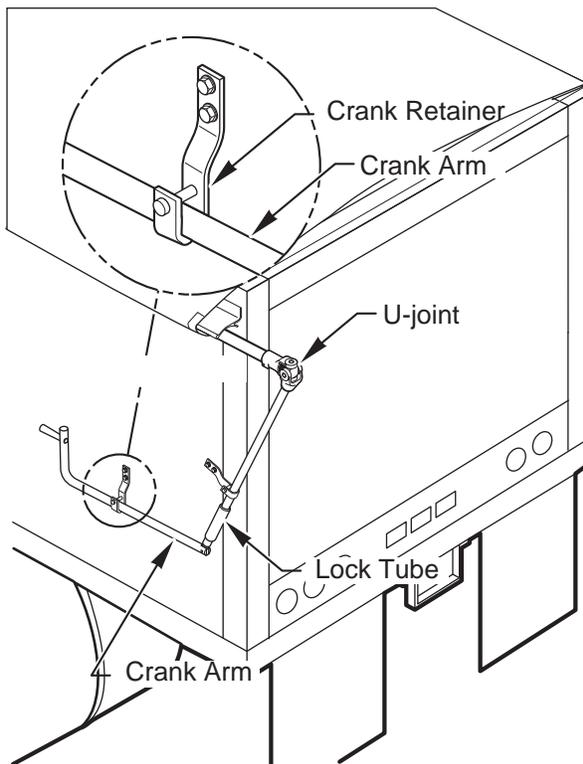
6) **Figure 61.** Drill pilot holes and attach with 3/8 x 1 type F HWH bolt.

7) **Figure 63 & 64.** Assemble and install crank retainers.

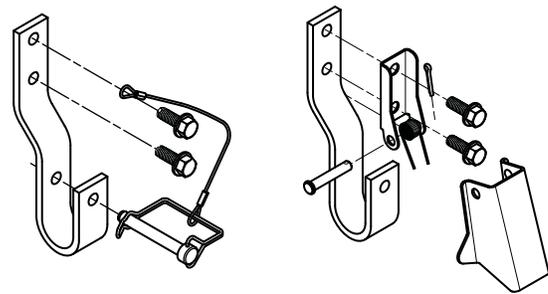
8) Repeat for the opposite side of the trailer.



**Figure 62**

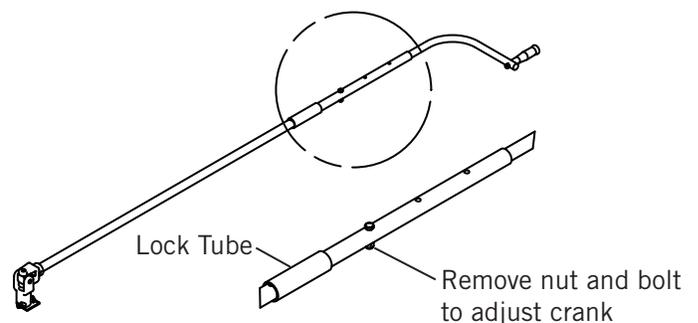


**Figure 63**



**Figure 64**

### Adjust Crank Length



**Figure 65**

## How to Operate and Maintain the Kwik-Lock™

### How to Uncover the Load

- 1) Remove crank from crank retainers. Slide the lock tube over the knuckle in the flex crank.
- 2) Rotate the crank to roll the tarp to the opposite side of the trailer and against the roll stops.
- 3) Secure the crank in the crank retainers on the side of the trailer.

### How to Cover the Load

- 1) Remove crank from crank retainers. Slide the lock tube over the knuckle in the flex crank.
- 2) Rotate the crank to roll the tarp until it comes off the opposite side of the trailer.
- 3) Continue to rotate the crank until the tarp is secured up under the latch plate.
- 4) Secure the crank in the crank retainers on the side of the trailer.

### How to Maintain the Kwik-Lock™

Minimal maintenance is required. Individual usage and operating conditions will determine when to inspect your tarp system. Aero Industries recommends a weekly inspection of the following items:

- ☑ **Screws:** Make sure all mounting bolts and screws are in place and tight and that no parts are worn or damaged.
- ☑ **General:** Replace all worn or broken parts immediately.

Replacement Parts may be obtained from the dealer or by contacting Aero Industries.



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